




-  Loctite 271 (Obtain Locally)
-  Anti-Corrosion Grease (92-78376A6)
-  Power Trim and Steering Fluid (92-90100A12)

Note: Apply Power Trim and Steering Fluid to All O-rings and Seals.

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Parts List

| Ref | Class | Part | Description | Qty | Comment | Footnote |
|-----|-------|---------|--------------------------------|-----|---------------------------------|----------|
| - | | 826729A | 2 TRIM AND TILT ASSEMBLY | 1 | | |
| 1 | | 811604F | MANIFOLD ASSEMBLY | 1 | | |
| 2 | 22 | 56800 | PLUG, Pipe (.0625-27) | 9 | | |
| 3 | | 823552F | CYLINDER ASSEMBLY | 1 | | |
| 4 | | 823553 | PISTON ROD KIT | 1 | | |
| 5 | | 811606 | GUIDE KIT | 1 | | |
| 6 | | 811607A | REPAIR KIT | 1 | | |
| 7 | | 811610A | 1 CHECK VALVE KIT | 1 | | |
| 8 | | 99638A | 1 GUIDE ASSEMBLY | 2 | | |
| 9 | | 43397A | 6 PISTON AND ROD ASSEMBLY | 1 | (Port) | |
| 9 | | 43398A | 3 PISTON AND ROD ASSEMBLY | 1 | (Starboard) | |
| 10 | 35 | 12184A | 1 TRIM FILTER ASSEMBLY | 1 | | |
| 11 | | 813442A | 2 MANUAL RELEASE ASSEMBLY | 1 | | |
| 12 | 53 | 812844 | 1 E RING | 1 | | |
| 13 | | 811612A | 2 O-RING KIT | 1 | | |
| 14 | | 811617F | 1 PUMP | 1 | | |
| 15 | 19 | 811613 | 1 PLUG ASSEMBLY | 1 | | |
| 16 | 10 | 40003 | 27 SCREW, (M6 x 14) | 4 | | |
| 17 | 12 | 43450 | 4 WASHER | 4 | | |
| 18 | | 811611 | 1 COVER | 1 | | |
| 19 | | 828710 | 1 DRIVE JOINT | 1 | | |
| 20 | | 828708 | 1 MOTOR ASSEMBLY | 1 | (Breakdown On Power Trim Motor) | |
| 21 | 10 | 828709 | 2 SCREW | 2 | (Long) | |
| 21 | 10 | 811616 | 2 SCREW | 2 | (Short) | |
| 22 | | 811614 | 1 SHAFT ASSEMBLY | 1 | | |
| 23 | 22 | 56800 | 2 PLUG, Pipe (.0625-27) | 2 | | |
| 24 | 17 | 44431 | 1 PIN, Groove | 1 | | |
| 25 | 17 | 821539 | 1 PIN, Trilobe | 1 | | |
| 26 | | 99625 | 1 SHAFT | 1 | | |
| 27 | | 818298A | 1 ANODE KIT | 1 | | |
| 28 | 10 | 40003 | 30 SCREW, (M6 x 25) | 2 | | |
| 29 | 12 | 29245 | 2 WASHER, (.281 x .500 x .060) | 2 | | |
| 30 | 10 | 40003 | 77 SCREW, (M10 x 30) | 6 | | |
| 31 | 12 | 40023 | 19 WASHER | 6 | | |
| 32 | 54 | 22875 | 2 CLIP | 2 | | |
| 33 | 10 | 812832 | 1 SCREW, (#10-16 x .600) | 2 | | |
| 34 | | 69205 | 2 C WASHER | 2 | | |
| 35 | | 99630 | 1 STRIKER PLATE | 2 | | |
| 36 | 13 | 58643 | 2 LOCKWASHER, (.375) | 2 | | |
| 37 | 11 | 46335 | 2 NUT, (.375-24) | 2 | | |